ADHESION TRIALS (According to DA-Methods No.70 + 163) **DUPONT UK-TECHNICAL SERVICES**

Customer: **Leisure Vehicle Services**
Place: Cannock - UK
Project: Maxair Roof Vent
Adhesion surface:
ABS - Vehicle OE Paint

Supporting material: Vent Ring

Job No: 121124
Report No: **rw/004**
Acc Manager: R Wollaston
Date received 12/11/2024
Copies to: rw

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Page: 1 of 1

Test	Prep	Cleaning	Lot-No.	Primer	Lot-No.	Adhesive/ Sealant	Lot-No.	Adhesion after: 7 Day RT	7 Day H2o	7 Day 90 Deg c	+ 7d Cata
1	n/a	BC3900	F456339	n/a	n/a	HM21		**5**	**1a**	**3**	**2**
2	Abrade	BC3900	F456339	n/a	n/a	HM21		**5**	**4c**	**5c**	**4c**
5	n/a	BC3900	F456339	BP5504G	F113N8G021	1527		**5**	**1a**	**3**	**1a**
6	Abrade	BC3900	F456339	BP5504G	F113N8G021	1527		**5**	**5c**	**5c**	**5**

Cataplasma: 7days at 70°C and 100% condensed humidity + 16 hours at -20°C. Test at room temperature.

Dow Restricted:

* Check test method for appropriate temperature

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assessment of our adhesives systems for your applications. We trust that you will take all reasonable steps to protect this DOW Restricted Information, including disclosing it only to employees who need it, and requiring such
Automotive internal methods used in testing of our adhesives systems. Thus the data obtained through such methods are relevant only with respect to other data obtained under said methods and require the interpretation by
as to the use of systems other then the ones recommended by DOW based on the test results, including the exact type of substrate, the application method and the preceding and subsequent processing conditions. DOW Au
completion of the Customer Service Request.